CRAY VALLEY

Shelf Life RICON®

All Ricon® resins have the following recommended shelf life from date of manufacture:

	Shelf Life
Ricon® Homopolymers	5 years
Ricon® Copolymers	5 years
Ricon® Dispersions	3 years
Ricon® 330	3 years
Ricon® Maleinized Resins	2 years*
Ricon® Terpolymers	2 years
Ricon® Custom Blends	2 years
Ricon® 603	2 years

if stored in the original, unopened container, out of direct sunlight and between temperatures of 50°F (10°C) and 90°F (32°C).

This is only a guideline. At the end of the shelf life, it is recommended that the product be retested for properties critical to customer's intended application.

*The primary change in the maleinized resins over time is an increase in viscosity. Suitability for use beyond the shelf life date can be determined by running the viscosity at the temperatures stipulated on the Certificate of Analysis and ensuring the material still meets the specification range provided

A charle	21-jul-2023
Nadège Marchand Global Product Line Manager	Date

